

Behrends

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Instructions for Installing Metal Letters

Cut or cast brass, bronze, aluminum or stainless steel letters for wall signs, address plaques & business signage.

MASONRY OR WOOD WALLS

- Tape the supplied paper spacing and drilling template onto the walls in exact location chosen for the sign, making sure to set it horizontally, or following a mortar line in the case of brick or concrete block walls.
- Drill through markings on template using a drill bit of the SAME DIAMETER as the mounting studs provided, usually 3/16"
- Remove template and brush or vacuum drilling dust from the wall. Blowing out drilling dust from the holes will result in greater adhesion of the studs into the walls.
- Screw studs into threaded holes in backs of the letters. NOTE – DO NOT OVER TIGHTEN STUDS AS THIS MAY CAUSE DIMPLING ON THE FACE OF THE LETTERS. Slide on aluminum offset spacers, if supplied.

- Cut nozzle of the supplied glue cartridge to a size that will allow the stud to slide in.
- Apply glue to the studs by inserting them into the glue cartridge nozzle while squeezing the trigger of the dispenser. Several letters may be prepared at one time. (Cartridge dispenser not supplied).
- Press letters into wall by hand if possible. If additional force is required, use a rubber mallet together with a cloth folded into a thick pad, to protect the painted or lacquered finish of the letters.
- Straighten letters as required with a rubber mallet. Wipe clean using a soft cloth, following the direction of the grain on the face of the letters. (brushed finishes).

FIELDSTONE OR OTHER IRREGULAR WALL SURFACES

- Letters will be supplied with extra length studs which must be cut to size on the job. No offsets spacers are provided as the lengths would all have to be different. Align letter faces using straight edge as a guide.

STANDARD OFFSET MOUNTING MASONRY AND WOOD WALLS

